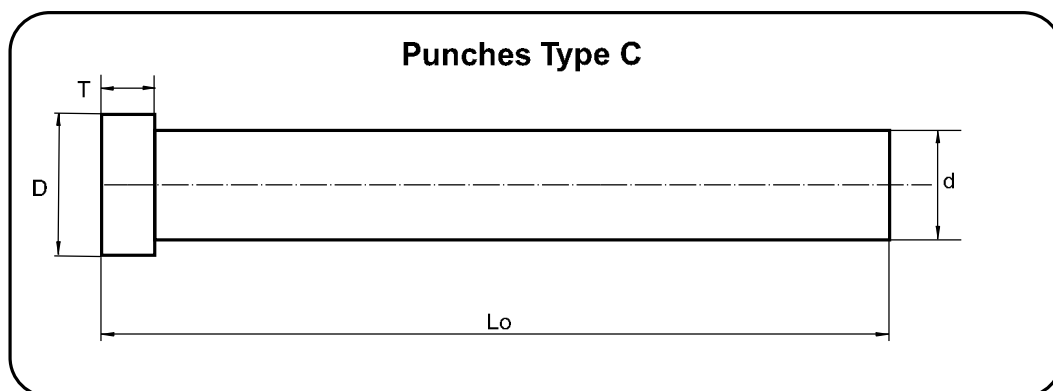


► Piercing Punches Type C



Material :- High Speed Steel (HSS) Grade M2 / HcHCr Grade D2 (for sizes above 12mm)
Hardness :- 60 - 62 HRC

d (-0.01)	D (-0.1)	Lo (+ 2.0)					T
		50	60	70	80	100	
3-3.9	5	*	*	*	*	*	5
4-4.9	7	*	*	*	*	*	5
5-5.9	8		*	*	*	*	5
6-6.9	9		*	*	*	*	5
8-8.9	11		*	*	*	*	5
10-11.9	13		*	*	*	*	5
12-12.9	15		*	*	*	*	5
13	16		*	*	*	*	5
16	19			*	*	*	5
20	23			*	*	*	5
25	28			*	*	*	5

Heavy Load Punches

d (-0.01)	D (-0.1)	Lo (+ 2.0)					T
		60	70	80	100	125	
5	8	*	*	*	*		8
6	9	*	*	*	*		8
8	11	*	*	*	*	*	8
10	13	*	*	*	*	*	8
12	15	*	*	*	*	*	8
13	16	*	*	*	*	*	8
16	19		*	*	*	*	8
20	23		*	*	*	*	8
25	28		*	*	*	*	8

Order Type :- Punch (type) Dia d X Length (Lo) (Normal / Heavy)

Example :- Punch (C) 8 X 70 (Heavy)